

Product Data Sheet

SUMITOMO EPDM

5206

Ethylene Propylene Diene Rubber, Non-Oil Grade

Applications	Foam applications by continuous vulcanization, for automotive seal and insulation.
Characteristics	Very high molecular weight, high diene content, suitable for foam, good shape retention, low compression set, and soft feeling.

Typical Properties

Characteristics		Value	Unit	Method
ML ₍₁₊₄₎	125°C	82	MU	ASTM D1646
Ethylene Content ^(*1)		61	wt%	ASTM D3900
ENB Content ^(*2)		9.3	wt%	ASTM D6047

The values shown are typical values measured on the product and are not to be considered as guaranteed specifications, actual test results may vary

(*1) C₂ + C₃ = 100 wt%

(*2) C₂ + C₃ + ENB = 100 wt%

Manufacturer

5206 is manufactured in Saudi Arabia by Rabigh Refining & Petrochemical Co. (Petro Rabigh). Petro Rabigh is an ISO 9001, ISO 14001, and ISO 45001 certified company.

Regulatory Compliances

Unmodified 5206 complies with most of the common regulatory in the industry for its intended applications. Please contact your nearest SCA representative for more information.

Restriction of Hazardous Substances

The substances regulated under EU Directive 2011/65/EC, and its amendments, on RoHS in electrical and electronic equipment are not used in the manufacturing process, and are therefore not expected to be present in the product.

Storage and Handling

5206 is supplied in 25kg bales in steel boxes. It is advisable to store in a well-ventilated storage facility, protected from rain, direct exposure to sunlight, temperature, and dust.

Moisture may accumulate inside the packaging if there is a significant fluctuation in ambient temperature and high relative humidity. If this occurs, customer is strongly advised to dry the resin prior to use. Direct exposure to sunlight and excessive ambient temperature may affect the properties, appearance, and odour characteristic of the resin.

5206 is recommended for up to 18 months shelf life starting from Certificate of Analysis (CoA) date, under the recommended Storage Guideline. Please contact your nearest SCA representative for more information.

Please refer to the Safety Data Sheet (SDS) for information regarding industrial health and safety issues.

Disposal and the Environment

SCA prioritises environmental management in all our operations in responsibility and respect towards the community and the environment.

Disposal of 5206 should at all times comply with the local and regional environmental protection and waste disposal regulations.

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